

## **Written Statement of Bangladesh**

### **Agenda Item 3(a) Monitoring progress in line with the document entitled “Advancing official statistics for the 2030 Agenda for Sustainable Development”**

Bangladesh emphasizes to involve the National Statistical System (NSS) regularly to ensure authenticated official statistics from the national level for global reporting in a coordinated manner. Bangladesh Bureau of Statistics (BBS) leads the NSS as the national statistical office (NSO) is happy to share a good practice in SDGs that BBS has published a very pertinent manual of Sustainable Development Goals titled “Action Plan and Methodological Guidelines towards Data Generation and Disaggregation for Monitoring and Evaluation of SDGs”. This is serving as impetus to the planners, policy makers, researchers, stakeholders and all data producing agencies of Bangladesh. The document comprises the minimum disaggregation dimensions and categories identified in Bangladesh context. It also incorporates a complete national data reporting calendar along with the specific data sources in the NSS.

Bangladesh also formed a national committee to coordinate the NSS. Secretary, Statistics and Informatics Division (SID) of Ministry of Planning leads the committee comprising 55 member ministries/divisions/agencies along with the representatives from private sector, civil society, academia and other relevant stakeholders. The National Data Coordination Committee (NDCC) is playing a key role in preparation and compilation of official statistics by different conventional and non-conventional sources.

*SDG Tracker* in Bangladesh is playing the role as a mirror of all the development agenda including 2030 agenda as the data repository. All the data users and producers are connected through the SDG Tracker system. It is considered as the center point of national official data ecosystem in Bangladesh. Now we are working to extend our supports to other ESCAP member countries to replicate the good practices of Bangladesh.